

8.2 Litre Performance Parts Albuquerque, New Mexico

## **G-BODY MOTOR MOUNT KIT**

- Fits most '78 and Newer G-Body cars (i.e. Monte Carlo, Malibu, El Camino, Cutlass, Regal, Grand Prix, etc) without modification. We also recommend a rear sump oil pan, special chassis oil pump, G-Body headers, fan shroud and 3 row (or bigger) radiator for a '79 350 car, and either a floor shifter or cable shift conversion kit for the column shifter.
- Bolt the frame adapters to the frame, with the single bolt-hole end facing forward. The adapter with the extra arm fits the driver's side.
- Attach the motor mount plates to the block. The narrower plate fits the passenger side.
- Attach the T-Lock motor mounts to the mount plates.
- Bolt the frame adapters to the motor mounts not quite finger tight.
- At this point, there is a little room to move things around, so check clearances and fan / shroud alignment (if you can't find the correct fan shroud, we have new ones available). The column shift arm will have to be removed or modified to clear, but everything else should clear as is if you have the right oil pan, oil pump, and fan shroud.
- ① Once you are happy with the fit, tighten down all of the bolts to lock it in place.
- Find the bolt hole in the bottom of the arm on the driver's side frame adapter, and mark the crossmember with a center punch.
- Remove the driver's side frame adapter, drill the bolt hole, re-install the frame adapter, and tighten all bolts.
- ⊕ In addition to the oil pump mentioned above, Cad Company offers new rear sump oil pans, headers and flange kits, bell housing adapter plates, dual exhaust trans crossmembers and A/C bracket adapters to help you do a first class swap.
- ⊕ Thank you for choosing Cad Company's Best Engineered Parts for the Cadillac 472", 500, and 425" engines. Feel free to call with any questions or suggestions \_\_\_\_\_\_ ©