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OVERHAUL ROTATING AND BOTTOM END PARTS





VT13174 TRUE ROLLER TIMING CHAIN SET

SKU: VT13174 Read More Price: \$190.00



RB77102 CAM BEARINGS, CC3 GROOVED / DUAL HOLE STYLE

SKU: RB77102

Cam Bearings, CC3 grooved / dual hole style

Read More
Price: \$116.60





RB77101 CAM BEARINGS, STOCK REPLACEMENT

SKU: RB77101

Cam bearings, stock replacement style

Read More Price: \$52.28



RB75110 CLEVITE 'H' SERIES ROD BEARINGS

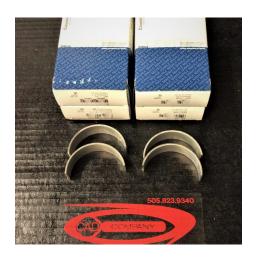
SKU: RB75110

Clevite[™] 'H' series rod bearings. Set of 8 pairs.

Recommended for competition use only.

Read More

Price: \$220.00



RB75100 ROD BEARINGS FOR 472 / 500 / 425 / 368

SKU: RB75100

Rod Bearings - set of 8 pairs for 472 / 500 / 425 / 368.

Read More Price: \$187.20





RB73101 ROD AND MAIN BEARING KIT FOR 472 / 500 / 425 / 368

SKU: RB73101

Rod and main bearing kit for 472 / 500 / 425 / 368. Includes: Main Bearings, set of 5 pairs, Rod bearings set of 8 pairs.

Read More

Price: \$402.93 \$362.64



RB71100 MAIN BEARINGS FOR 472 / 500 / 425 / 368

SKU: RB71100

Main Bearings, set of 5 pairs, for 472 / 500 / 425 / 368.

Read More
Price: \$215.73



RB59170 PISTON RING SET FOR 425

SKU: RB59170

Piston rings for 425 engines. Standard width (5/64" / 5/64" / 3/16").

Complete set (1 set per engine).

We recommend Moly rings for most builds.

Read More

Price: \$105.17 - \$219.43



RB59115 SKINNY (1/16") MOLY PISTON RING SET FOR 472 / 500 FOR CAD COMPANY FORGED PISTONS

SKU: RB59115

'Skinny' Piston rings for 472 / 500 engines with Cad Company forged

Narrow width (1/16" / 1/16" / 3/16") - These rings ONLY fit forged pistons intended for skinny rings. Not applicable to stock replacement or KB pistons, or most forged pistons aside from the current Cad Company off-the-shelf forged pistons or something custom-made-to-order for these rings.

Complete set (1 set per engine).

Only available in Moly, and only available in the sizes listed.

Read More

Price: \$219.43



RB59110 PISTON RING SET FOR 472 / 500

SKU: RB59110

Piston rings for 472 / 500 engines. Standard width (5/64" / 5/64" / 3/16") - for any off-the-shelf piston that does not specify narrow rings.

Complete set (1 set per engine).

We recommend Moly rings for most builds.

Read More

Price: \$120.00 - \$197.20



RB55472 10:1 FORGED PISTONS - 472 CID W/ 76CC HEADS - D-DISH

SKU: RB55472

Cad Company forged pistons - D-Dish - 10:1 compression for 472 CID Cadillac engines with 76cc heads. With coated skirts. Price includes pins. Valve reliefs clear iron and aluminum heads. Uses 1/16" ring pack for reduced friction. Made in USA

Read More

Price: \$750.00





RB55176 9:1 FORGED PISTONS - 500 CID - FLAT TOP

SKU: RB55176

Cad Company forged pistons - Flat Top - 9:1 compression for 500 CID Cadillac engines with 120cc heads (or 13:1~w/76cc heads). With coated skirts. Price includes pins. No valve reliefs. Uses 1/16" ring pack for reduced friction. Made in USA

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Price: \$750.00



RB55174 10:1 FORGED PISTONS - 500 CID W/ 120CC HEADS - DOMED

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RB53116 KEITH BLACK PISTONS 9.8:1 FOR 472 W/76CC HEADS 1968-1973

SKU: RB53116

Keith Black Hypereutectic Piston 9.8:1 (76cc heads) 472CID $\,$.030,.040 & .060 fits 1968-1973

Read More

Price: \$781.12 \$660.09



RB53114 KEITH BLACK 10:1 PISTONS FOR 500CID

SKU: RB53114 Read More Price: \$695.00



RB53111 KEITH BLACK FLAT TOP PISTONS 1974-1976

SKU: rb53111 Read More

Price: \$738.88 \$624.31





RB51131 472 PISTONS 10:1 COMP RATIO W/76CC HEADS

SKU: RB51131 Read More Price: \$575.00



RB51120 CAST REPLACEMENT PISTONS WITH PINS FOR CADILLAC 472 AND 500 ENGINES

SKU: RB51120

Cast replacement pistons for Cadillac 472 and 500 Engines, with pins Available in standard (STD), .020", .030", .040", and .060" over bore sizes.

Price: \$550.00



RB51110 SILVOLITE CAST REPLACEMENT PISTONS WITH PINS FOR CADILLAC 472, 500, AND 425 ENGINES

SKU: RB51110

Silvolite cast replacement pistons for Cadillac 472, 500, and 425 Engines, with pins.

Available in standard (STD), .020", .030", .040", and .060" over bore sizes.

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Price: \$595.00





RB40111 CRANK KEY

SKU: RB40111

Crankshaft key for timing gear / crank hub for Cadillac 472 / 500 / 425 / 368 engines. The correct factory style key. Nothing special, just the right thing.

Read More
Price: \$6.00



RB35112 HD FORGED H BEAM RODS

SKU: RB35112

Set of 8 new heavy-duty forged I-beam rods, w/7/16" cap screws and bushed for floating pins.

Recommended for N/A or boosted engines over 700 HP.

Read More Price: \$695.00





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Set of 8 new heavy-duty forged I-beam rods, w/ 7/16" cap screws and bushed for floating pins.

Recommended for engines over 700 HP.

Read More
Price: \$595.00





RB19123 MAIN GIRDLE KIT WITH CAP SUPPORTS

SKU: RB19123

Halo main girdle kit with cap supports

Read More
Price: \$499.00



RB19121 HALO MAIN GIRDLE KIT

SKU: RB19121

Halo main girdle kit

Read More
Price: \$350.00



RB15114 PREMIUM ENGINE BUILDER'S OVERHAUL KIT FOR 472 AND 500 CADILLAC ENGINES WITH OIL PUMP REBUILD KIT

SKU: RB15114

Premium Engine Builder's Overhaul Kit for 472 and 500 engines - of course, with all of the best parts.

Read More

Price: \$1,130.82 \$926.09





PB12306 HARMONIC DAMPER W/ HUB, SFI CERTIFIED

SKU: PB12306

SFI Certified One-Piece Harmonic Vibration Damper

Read More
Price: \$390.00









PB11202 BILLET STEEL CRANK HUB (OFFSET)

SKU: PB11202

Offset Billet Steel Crank Hub

This hub has offset flange spacing for correct pulley alignment using non-dampener pulleys with aftermarket performance dampeners that go between the pulley and hub, with the standard 4-bolt pulley pattern. This hub fits all 472 / 500 / 425 / 368 engines, and maintains the correct pressfit

Read More

Price: \$190.00



PB11201 BILLET STEEL CRANK HUB

SKU: PB11201

Standard Replacement Billet Steel Crank Hub

This hub is a direct replacement for the stock crank hub, in tougher billet steel form. Suitable for any application for which the factory hub will fit, but you need a replacement (due to a lost or damaged factory hub), or something tougher. This hub fits all 472 / 500 / 425 / 368 engines, and maintains the correct press-fit.

Read More

Price: \$250.00





PB11122 CRANK HUB BOLT AND WASHER KIT

SKU: PB11122

Crank Hub Bolt and Washer Kit Correct washer to clear the pulley. Fits the front of the crankshaft, to positively retain the crank hub or damper (or dampener or balancer, as some folks call them).

Read More
Price: \$15.00

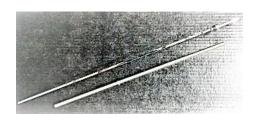


PB11113 CRANK HUB SLEEVE

SKU: PB11113

Crank hub sealing surface repair sleeve.

Read More
Price: \$95.00



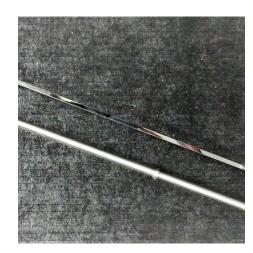
OS40220 DIPSTICK TUBE POLISHED STAINLESS STEEL W/ CHROME DIPSTICK

SKU: OS40220

Dipstick Tube Polished stainless steel with chrome dipstick

Read More Price: \$75.00



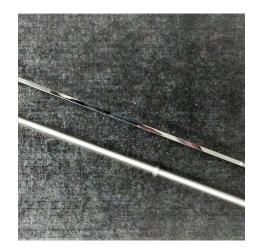


OS40210 DIPSTICK TUBE STAINLESS STEEL W/ CHROME DIPSTICK

SKU: OS40210

Dipstick Tube Stainless steel with chrome dipstick

Read More Price: \$49.00



OS40110 DIPSTICK TUBE CHROME W/ CHROME DIPSTICK

SKU: OS40110

Dipstick Tube chrome with chrome dipstick

Read More Price: \$45.00



OS40010 DIPSTICK TUBE UNIVERSAL, OE

SKU: OS40010

Universal, OE

Read More

Price: \$100.00





OS10151 CRANK SCRAPER

SKU: OS10151 Read More Price: \$55.00



OL21101 ASSEMBLY LUBE: CLEVITE™ BEARING GUARD

SKU: OL21101

8 oz. Assembly Lube: Clevite™ Bearing Guard

Read More Price: \$13.50



BH15301 FREEZE PLUG KIT (STANDARD) BRASS

SKU: BH15301

Brass

Read More
Price: \$26.00





BH15001 FREEZE PLUG KIT (STANDARD) STEEL

SKU: BH15001

Steel

Read More
Price: \$15.00



BH13143 OIL GALLEY THREADED PLUG

SKU: BH13143

3/8" Pipe Thread Plugs

3-4 per engine - rear of main oil galleys, oil pressure access port above oil pump, and coolant port just below thermostat housing.

Read More
Price: \$0.40



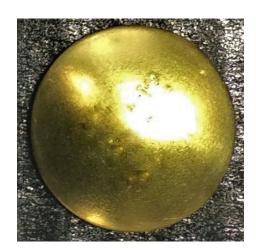
BH13091 HEAD COOLANT PLUG, THREADED

SKU: xBH13091

Head Coolant Plug, Threaded

Read More
Price: \$10.50





BH12396 HEAD COOLANT PLUG, DISC STYLE, BRASS

SKU: BH12396

Brass Disc Style Head Coolant Plug

Read More Price: \$3.78



BH12096 HEAD COOLANT PLUG, DISC STYLE STEEL

SKU: BH12096

Head Coolant Plug, Disc Style Steel

Read More
Price: \$0.90



BH11X93 BLOCK EXPANSION PLUGS (STEEL OR BRASS)

SKU: BH11X93

Block Expansion Plugs (each)

req. 6 per engine

Read More

Price: \$0.75 - \$3.50





BH11394 HEAD COOLANT PLUG, CUP STYLE BRASS

SKU: BH11394

Brass Cup Style Head Coolant Plug (1 ea)

Read More
Price: \$2.93



BH11392 REAR CAM PLUG BRASS

SKU: BH11392

Brass

Read More
Price: \$5.00





BH11094 HEAD COOLANT PLUG, CUP STYLE STEEL

SKU: BH11094

Steel Cup Style Head Coolant Plug (1 ea)

Read More
Price: \$1.25



BH11092 REAR CAM PLUG STEEL

SKU: BH11092

Steel

Read More
Price: \$0.95





BH11091 SMOG PASSAGE PRESS IN PLUGS

SKU: BH11091

Smog Passage Press In Plugs

4 per engine

Read More
Price: \$0.75



BH11081 OIL GALLEY PRESS IN PLUGS

SKU: BH11081

Oil Galley Press In Plugs

Read More
Price: \$0.40





BH11011 CAD COMPANY BLOCK HARDWARE KIT

SKU: BH11011

Includes freeze plugs (brass), cam plug, all 7 galley plugs, 4 brass disc type head freeze plugs, 2 smog rail plugs, and block/ head dowel pins.

Read More
Price: \$53.72



ENGINE BUILDERS KITS





RB15114 PREMIUM ENGINE BUILDER'S OVERHAUL KIT FOR 472 AND 500 CADILLAC ENGINES WITH OIL PUMP REBUILD KIT

SKU: RB15114

Premium Engine Builder's Overhaul Kit for 472 and 500 engines - of course, with all of the best parts.

Read More

Price: \$1,130.82 \$926.09



HARDWARE

Stock heads will have 3 plugs per head. Read More >>

2 per head will be the disc type (the hole will have a step so the plug can only go in so far). The third head plug will be one of the following:

- Disc style plug like the other 2 (mostly '68-'69 engines).
- The press in cup style (like a standard freeze plug) (some '68-'69 engines and 425 / 368 heads).

The 425 and most 368 heads will have one plug and one press in 90° heater outlet (no longer available) from the factory.

- Threaded head plugs (pipe thread) - usually one plug and one straight heater outlet (most '70-'76 engines)





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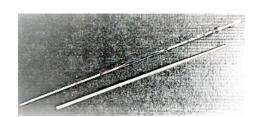
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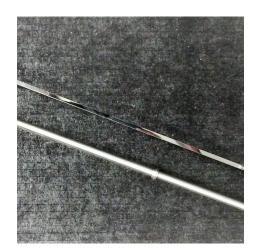


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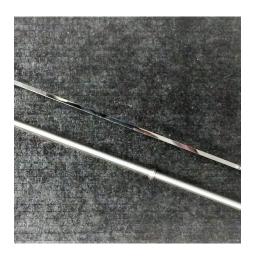


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Dipstick Tube Stainless steel with chrome dipstick

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Price: \$49.00



OS40110 DIPSTICK TUBE CHROME W/ CHROME DIPSTICK

SKU: OS40110

Dipstick Tube chrome with chrome dipstick

Read More
Price: \$45.00





OS40010 DIPSTICK TUBE UNIVERSAL, OE

SKU: OS40010

Universal, OE

Read More
Price: \$100.00



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SKU: BH15301

Brass

Read More
Price: \$26.00



BH15001 FREEZE PLUG KIT (STANDARD) STEEL

SKU: BH15001

Steel

Read More
Price: \$15.00





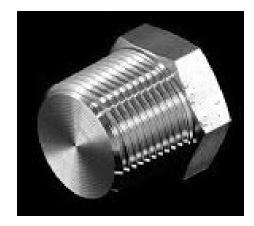
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3/8" Pipe Thread Plugs

3-4 per engine - rear of main oil galleys, oil pressure access port above oil pump, and coolant port just below thermostat housing.

Read More
Price: \$0.40



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Head Coolant Plug, Threaded

Read More
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Brass Disc Style Head Coolant Plug

Read More
Price: \$3.78





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Block Expansion Plugs (each)

req. 6 per engine

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Price: \$0.75 - \$3.50



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Brass Cup Style Head Coolant Plug (1 ea)

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Steel

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4 per engine

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RINGS AND BEARINGS

Here at Cad Company, we have torture tested a variety of different rings and bearings under a wide range of conditions. In some cases, a specific product is recommended over others - but not always what you'd expect.

Our Policy - We only sell rings and bearings that we use in our turn-key engines, and are willing to stand behind with one of the best warranties in the crate engine business.

Brands - In our experience, there is not any real benefit of one brand over another in most cases (and many of them are the same parts in a different box, anyway) - we simply don't offer the ones you don't want. Some sizes are only available in 1 or 2 brands. If you want a specific brand, we would be happy to accommodate you (if they are available in the size you need), but be aware that specifying a brand may result in a higher price, as we don't have the benefit of negotiating the best price for a volume order.

Cam Bearings - Cam bearings are not all created equal. Durabond bearings are the best choice for most builds, but there are situations where something different is called for. The Cad Company exclusive grooved cam bearings (pictured) are made to our specs by Durabond. They incorporate a groove around the outside to allow oil to flow around the the second hole. which allows oil to enter the bearing on the loaded side, decreasing the chance of bearing failure due to high spring pressure. They also have an oil clearance closer to the middle of the factory spec, instead of tighter like the other off-the-shelf bearings, eliminating the need to clearance the bearings during assembly. If you have a problem with the cam bearings 'smearing', these bearings are probably the solution.

Rod and Main Bearings - There are 2 'series' of bearings available for rod bearings - 'P' and 'H'. 'H' bearings are generally intended for race cars. They are a harder alloy, and will survive more abuse in the way of things like being hammered on by detonation, but they tend to result in increased crankshaft wear due to reduced embeddability. 'Embeddability' is the property of bearings where contaminants embed into the bearing material, and reduced embeddability means that those contaminants stay on the surface, where they can scratch the





crankshaft. We do no not recommend 'H' series bearings for anything but the most extreme drag racing applications.

Coatings - There is a lot of contradictory information out there about the various bearing coatings available. We have not been able to verify any of these claims on dyno test engines. At this time, we do not offer coated bearings.

Rings - We prefer moly rings for most N/A applications. They seat quick, last quite well, and are (relatively) reasonably priced. Care should be taken when selecting rings - check the piston description for special ring requirements before ordering. Also, be sure to check the instructions for ring end gap that come with your pistons - those usually take precedence over recommendations found elsewhere. When in doubt, ask.



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Read More **Price:** \$187.20



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Rod and main bearing kit for 472 / 500 / 425 / 368.

Includes: Main Bearings, set of 5 pairs, Rod bearings set of 8 pairs.

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Piston rings for 425 engines. Standard width (5/64" / 5/64" / 3/16").

Complete set (1 set per engine).

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Price: \$1,130.82 \$926.09



OL21101 ASSEMBLY LUBE: CLEVITE™ BEARING GUARD

SKU: OL21101

8 oz. Assembly Lube: Clevite™ Bearing Guard

Read More
Price: \$13.50



ROTATING PARTS

Rotating Parts





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SKU: RB55472

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Price: \$750.00



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Cad Company forged pistons - Flat Top - 9:1 compression for 500 CID Cadillac engines with 120cc heads (or 13:1 w/ 76cc heads). With coated skirts. Price includes pins. No valve reliefs. Uses 1/16" ring pack for reduced friction. Made in USA

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Keith Black Hypereutectic Piston 9.8:1 (76cc heads) 472CID $\,$.030,.040 & .060 fits 1968-1973

Read More

Price: \$781.12 \$660.09





RB53114 KEITH BLACK 10:1 PISTONS FOR 500CID

SKU: RB53114 Read More Price: \$695.00



RB53111 KEITH BLACK FLAT TOP PISTONS 1974-1976

SKU: rb53111 Read More

Price: \$738.88 \$624.31



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Price: \$550.00



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Recommended for N/A or boosted engines over 700 HP.

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Recommended for engines over 700 HP.

Read More

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Offset Billet Steel Crank Hub

This hub has offset flange spacing for correct pulley alignment using non-dampener pulleys with aftermarket performance dampeners that go between the pulley and hub, with the standard 4-bolt pulley pattern. This hub fits all 472 / 500 / 425 / 368 engines, and maintains the correct press-

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PB11201 BILLET STEEL CRANK HUB

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Standard Replacement Billet Steel Crank Hub

This hub is a direct replacement for the stock crank hub, in tougher billet steel form. Suitable for any application for which the factory hub will fit, but you need a replacement (due to a lost or damaged factory hub), or something tougher. This hub fits all 472 / 500 / 425 / 368 engines, and maintains the correct press-fit.

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Cad Company does not sell stroked stock
cranks by themselves - we only sell them as
complete rotating assemblies. We do sell
reconditioned and machined stock cranks,
ready to install and aftermarket billet cranks
(the same ones in our billet crank stroker kits,
as well as made-to order).

Cad Company's stroker kits utilizing stroked stock cranks incorporate all that we have learned over 40+ years of building performance Cadillac engines, and our current recipe has been torture tested to nearly 2k HP. Most home-brew stroker cranks fail sooner or later (usually sooner) on engines making any real power - it's not as simple to build a reliable stroker crank as some would have you believe, but we have worked out the details to offer you a reasonably priced rotating assembly, without having to go through the trial and error method of figuring out what fails and what doesn't.

We offer 2 crank hub options. In most cases you will want the 'standard' hub. The offset hub was primarily for pulley alignment with an obsolete (no longer available) aftermarket dampener. Most '73-older (3-groove) factory pulleys are back-cut to provide clearance for the factory vibration dampener. Some '73-older and most '74-newer (2-groove) factory pulleys, as well as all aftermarket pulleys, are not. All factory hubs have the same spacing, and that's what the 'standard' dampener matches. If you want to use the factory dampener with a late or aftermarket pulley, the offset hub is your best bet, but it will generally require manually shimming the pulley for proper belt alignment (with a stock or standard replacement hub, you would have to machine the clearance into the back of the pulley, IF the pulley you are using has room to do so). You cannot simply use the offset hub and pull the hub outward for belt alignment, as the hub must be pressed on as far as it will go - there are a variety of likely failures if the hub is not pressed on all the way, it's just a matter of what fails first.

The only vibration dampener currently available is sold as a complete unit, with it's own unique hub (pre-assembled together). The





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